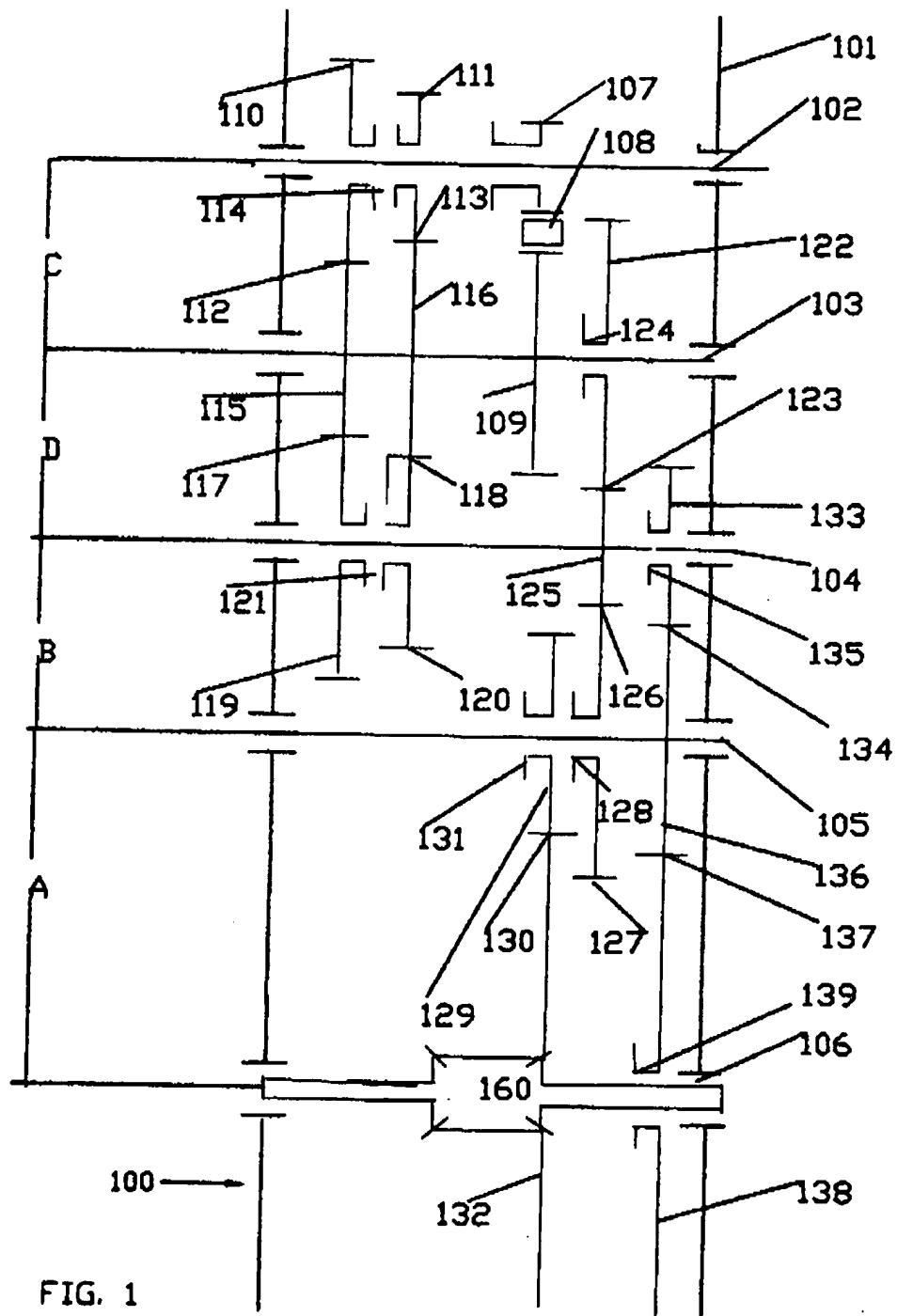


FIG. 2.1P



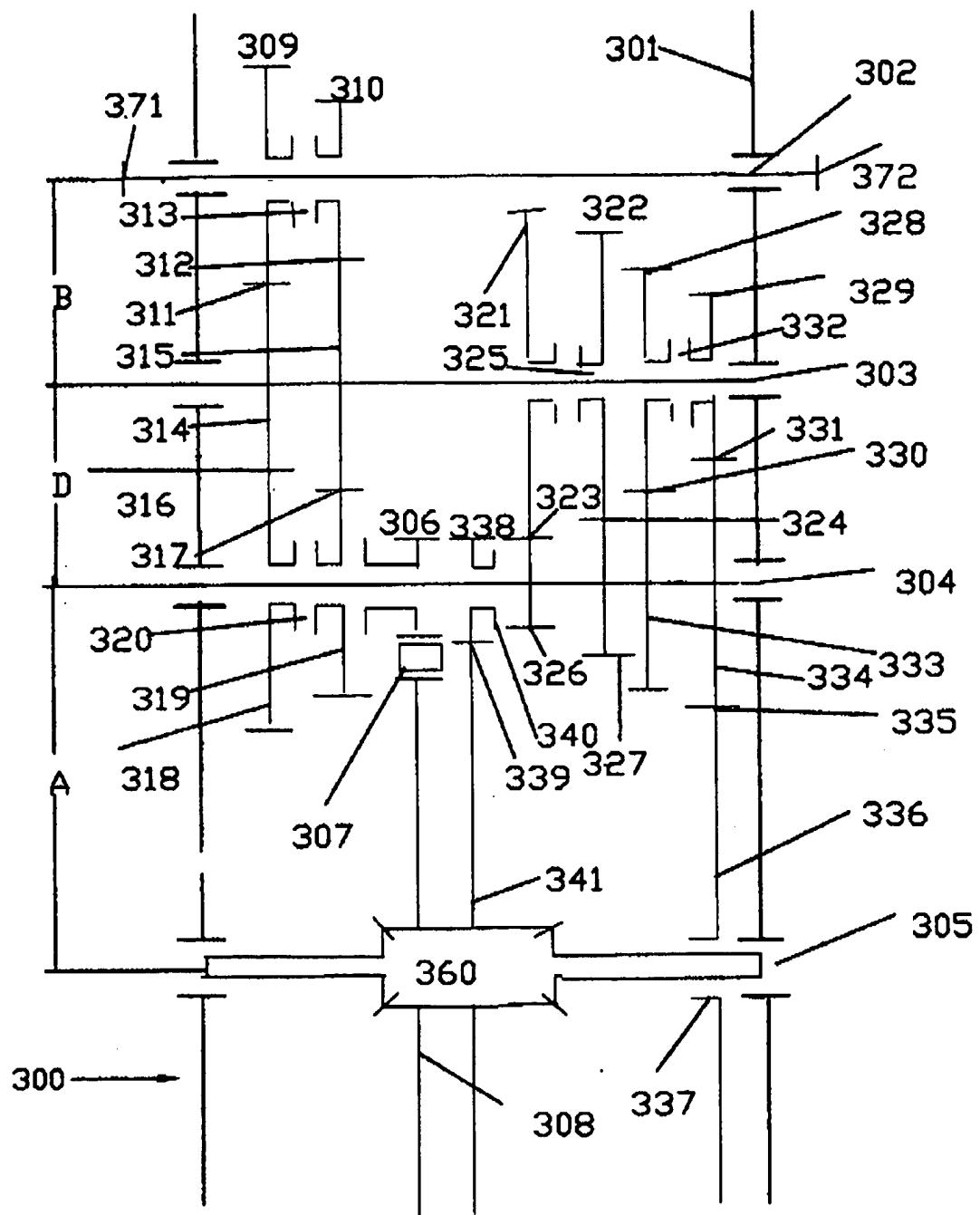
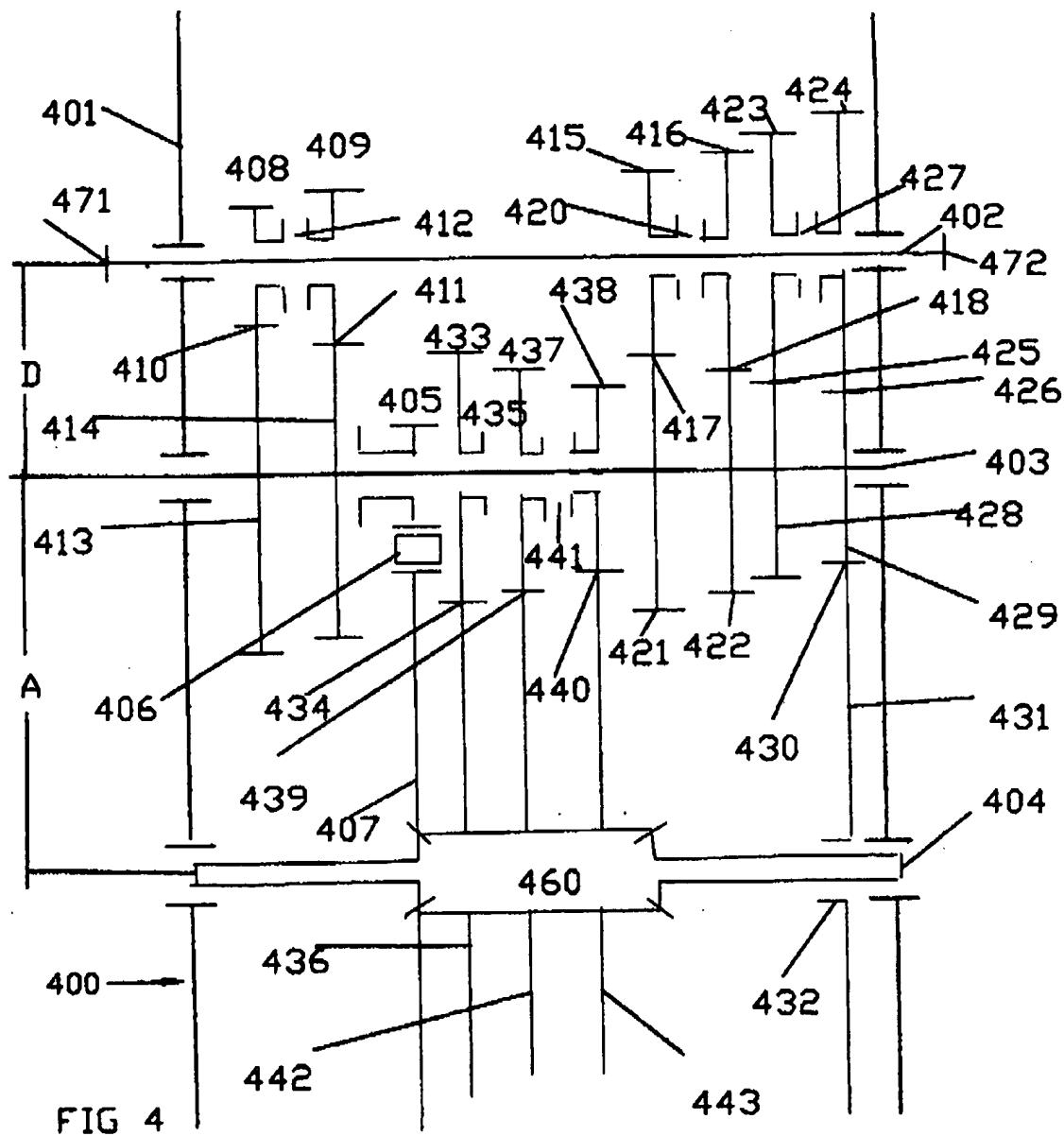


FIG. 3



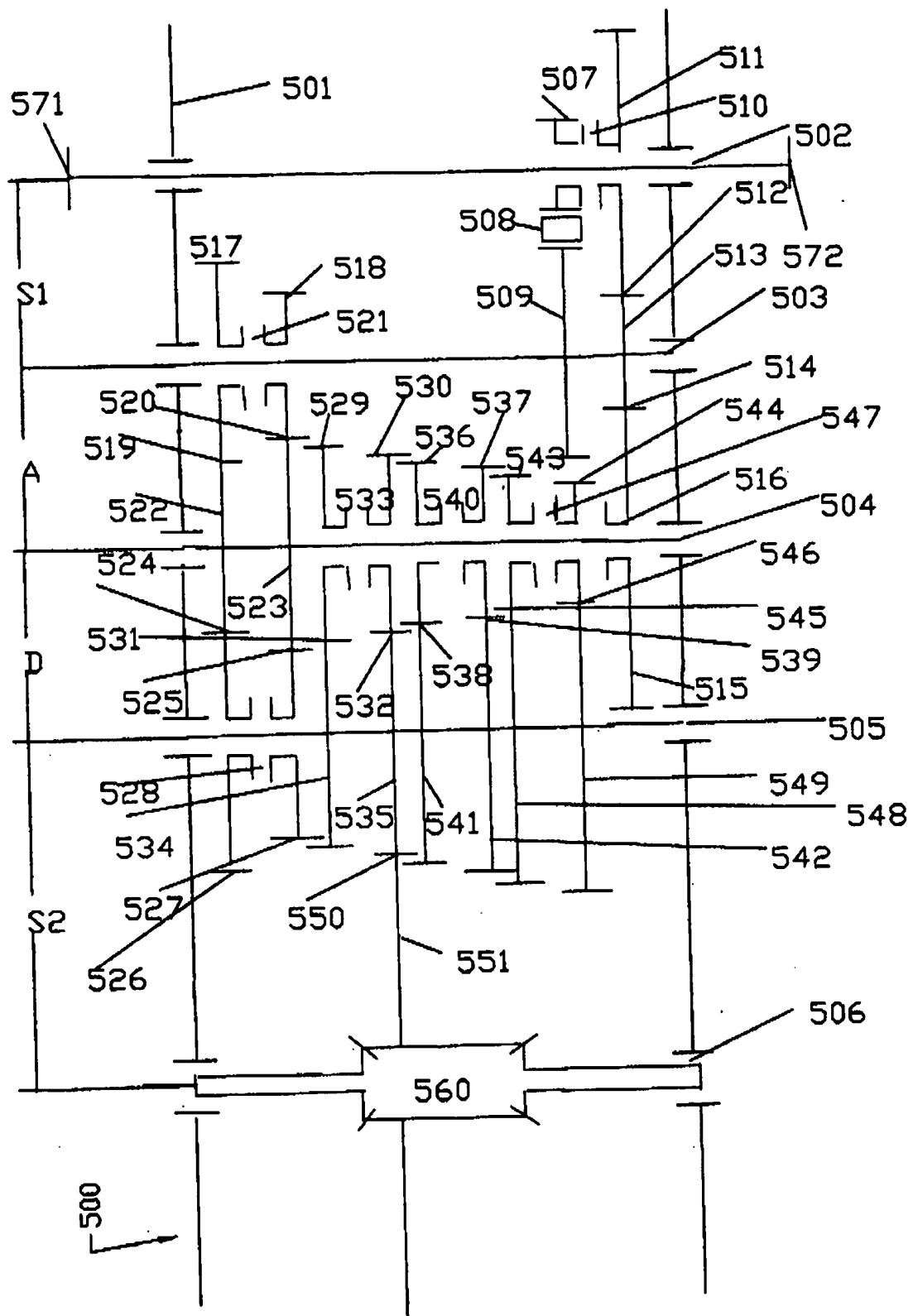


FIG. 5

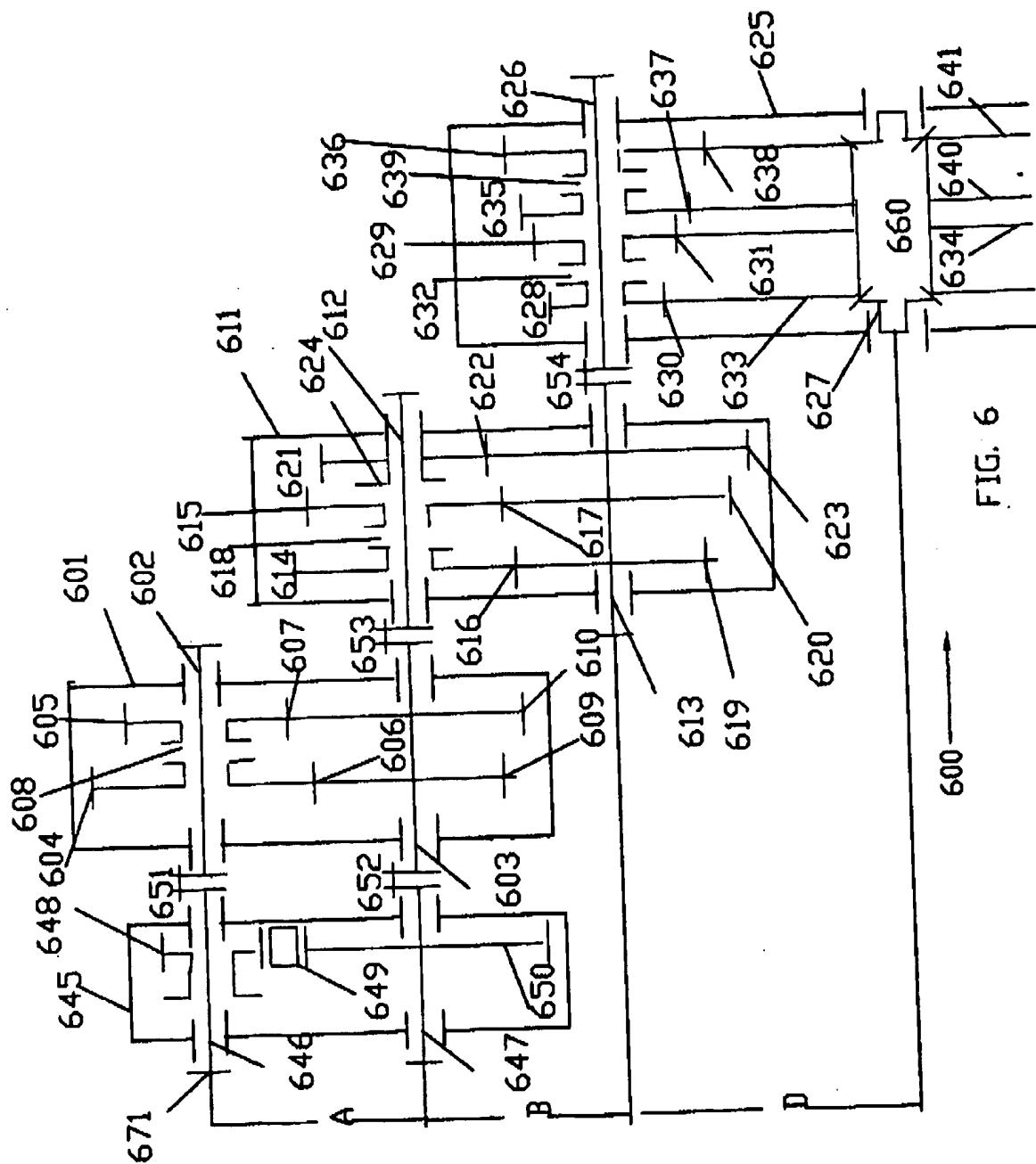


FIG. 6

Slide 40

<b>Gearbox 4x3x3x3 of 108 Forward &amp; 36 Reverse Speeds has over \$3,000 off costs</b>				
	Design	Old	New	Differ
Gears	166	25	-148	
Shaft	4	5	1	
Forward	108	108	92	
Reverse	2	36	34	
<b>Efficient Ratio 65% 514% 8.3</b>				